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# OKAY PACKAGING PRIVATE LIMITED

(formerly known as Okay Paper Products Private Limited)

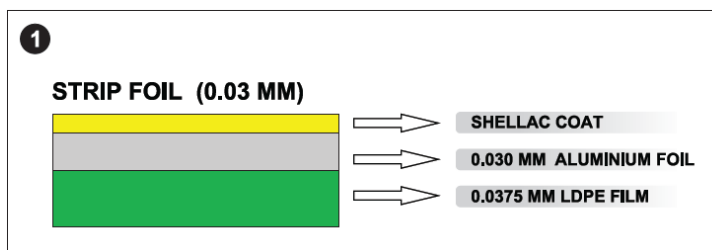
## TECHNICAL DATA SHEET

Doc. No <b>OPP/TDS/F/03</b>	<b>0.030 MM Poly backed Strip Foil</b>	Effective Date	<b>20.05.2024</b>
Rev. No.00		Review Date	<b>19.05.2027</b>

Specification: Laminate for strip packaging for pharmaceuticals products e.g. Capsules, and Tablets. Laminates seals against itself.

Structure: 0.03 mm Poly Backed 37.5 Micron/ 150 Gauge Strip Foil (Printed / Plain)

Sr. No	TEST PARAMETERS	UNIT	NOMINAL VALUE	STANDARDS	
1	Foil Temper	-----	-----	Hard	
2	Width	MM	-----	Standard	(±0.5 mm)
3	Foil Thickness	Micron	0.03	0.0276	0.0324
4	Foil GSM	Gms/sq.mtr.	81.3	74.80	87.80
5	Poly GSM	Gms/sq.mtr.	34.50	30.20	40.87
6	Combined GSM	Gms/sq.mtr.	115.8	105.0	128.67
7	Peeling Strength	Gms/15mm	-----	200 (min)	
8	Bursting strength	Kg./Sq.cm	-----	1.9 mm	
9	Pin Holes	No's/sq.mtr.	-----	NIL	
10	Sealing Strength (Poly to Poly)	Gsm/15 mm	-----	650 (min)	
11	Winding Direction	-----	-----	± 0.5 mm Edge wandering (Max)	
12	Printing Surface	-----	-----	Bright/Matt	
				0.50 GSM Shellac coated for printing with HR inks	
13	Printability	-----	Not Peel off by cello tape	-----	
14	Shade and text	-----	As per approved sample	-----	
15	Heat Resistance	200C/1sec	-----	Should not be any ink fading	



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