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# OKAY PACKAGING PRIVATE LIMITED

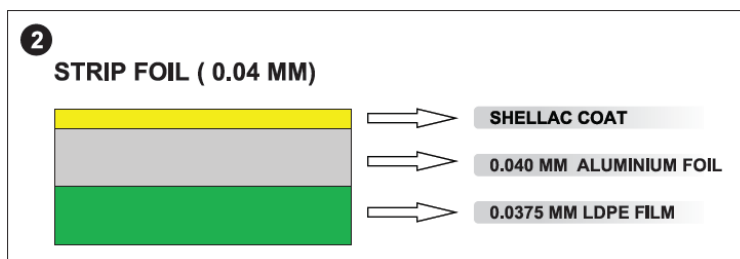
(formerly known as Okay Paper Products Private Limited)

## TECHNICAL DATA SHEET

Doc. No <b>OPP/TDS/F/04</b>	<b>0.040 MM Poly backed Strip Foil</b>	Effective Date	<b>20.05.2024</b>
Rev. No.00		Review Date	<b>19.05.2027</b>

Specification: Laminate for strip packaging for pharmaceuticals products e.g. Capsules, and Tablets. Laminates seals against itself.  
Structure: 0.04 mm Poly Backed 37.5 Micron/ 150 Gauge Strip Foil (Printed / Plain)

Sr. No	TEST PARAMETERS	UNIT	NOMINAL VALUE	STANDARDS	
1	Foil Temper	-----	-----	Hard	
2	Width	MM	-----	Standard	(±0.5 mm)
3	Foil Thickness	Micron	0.04	36.80	43.20
4	Foil GSM	Gms/sq.mtr.	108.4	99.73	117.07
5	Poly GSM	Gms/sq.mtr.	35.54	30.20	40.87
6	Combined GSM	Gms/sq.mtr.	143.7	129.9	157.94
7	Peeling Strength	Gms/15mm	-----	200 (min)	
8	Bursting strength	Kg./Sq.cm	-----	2.6 mm	
9	Pin Holes	No's/sq.mtr.	-----	NIL	
10	Sealing Strength (Poly to Poly)	Gsm/15 mm	-----	650 (min)	
11	Winding Direction	-----	-----	± 0.5 mm Edge wandering (Max)	
12	Printing Surface	-----	-----	Bright/Matt	
				0.50 GSM Shellac coated for printing with HR inks	
13	Printability	-----	Not Peel off by cello tape	-----	
14	Shade and text	-----	As per approved sample	-----	
15	Heat Resistance	200C/1sec	-----	Should not be any ink fading	



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